



Dart Aerospace Ltd.
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RBE350A94-3700-A
Job Sheet 178982



Part No: RBE350A94-3700-A

Job Qty: 2 ea

Part Name: Swashplate Immobilizing Tools Long Brace & Parts



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-3700-A Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	2 pcs	7/30/18	7/30/18	0.00	0.20	Small Fab-4		MLC DAS 38
120	QC	2 pcs	7/30/18	7/30/18	0.00	0.00	QC5		MLC 9-89
130	Packaging	2 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1		MLC SEP 11 2018
140	QC21-FG	2 Ea	7/30/18	7/30/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 110 - Pick, bag and tag.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A94-3700-A-1A	Long Brace Assembly	6 Ea (3 ea)	90-Start up Operation	5108362

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBE350A94-3700-A-1A	6	18	0

Part Specifications

Specifications could not be found.

Plex 7/23/18 7:55 AM dart.logan.david



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Container No: S108531



Part: RBE350A94-3700-A

Job No: 178982

Serial No/Batch: S108531

Revision: 7

Inspector:

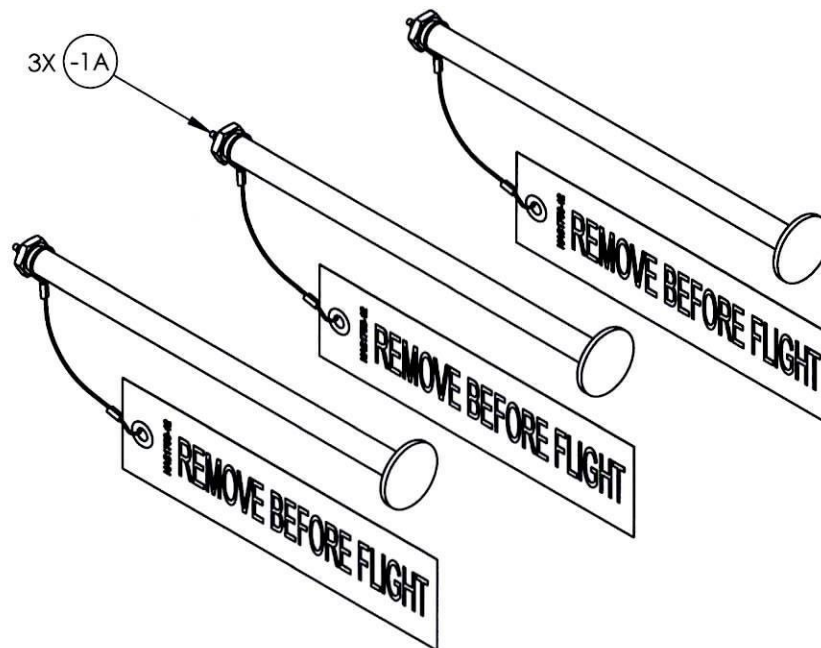
Exp Date:

Instructions:

Date: 09/07/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		BROKE OUT FROM KIT AS INDIVIDUAL TOOL.	8/21/2012	RJC	RW
5		-03 ADDED P.F. -01 TO CAP PIN. -05 ADDED P.F. -01 TO FOOT PIN DIAMETER.	4/17/2013	CFS	GE
5A		CH'D T/N WAS RBEA94-3700-A IS RBE350A94-3700-A, DELETED ASSY. FROM TOOL NAME.	10/23/2013	CFS	RW
6	15-0212	-A DELETED ENGRAVE NOTE, CHD DIM WAS 14.60 IS 14.60 ±.02. -01 CHD OAL WAS 14.173 IS 14.164. ADDED ENGRAVE NOTE.	8/14/2015	RJC	JAG
7	16-0282	ADDED USED IN KITS NOTE. -1A ADDED TO BOM QTY: 3. ADDED DRAWING. -01, -03, -05 ADDED FINISH BLACK OXIDE QMSI-6.2.2, B.O. REV D. -01 ADDED DIMS Ø.6040-.6047 (P.F. -03), .88, Ø.6040-.6047 (P.F. -05), .88. CHD MATL WAS STEEL IS DOM. -03 CHD DIMS WAS .04 IS 2X .04, WAS P.F. -01 IS Ø.6052-.6056 (P.F. -01). -05 CHD DIM WAS P.F. -01 IS Ø.6052-.6056 (P.F. -01). CHD MATL WAS 1018/1020 IS 1018/1020 CR. -09 QTY: 1, -11 QTY: 1, -13 QTY: 2 ADDED TO -1A ASSY.	1/3/2017	DPD	JAG



NOTES:

- CROSS REFERENCE No.'S
RED BARN No.'S + HELIPRODUCTS No.'S
RBE350A94-3700-A-01 = E-350A94-3700-40
RBE350A94-3700-A-03 = E-350A94-3700-22
RBE350A94-3700-A-05 = E-350A94-3700-21
FOR REFERENCE ONLY
- USED IN KITS:
RBE350A94-2700-05
RBEA62309

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1A	3	LONG BRACE ASSEMBLY			2
	1		-01		TUBE	DOM		3
	1		-03		CAP	SP		4
	1		-05		FOOT	1018/1020 CR		5
	1	B/O	-07		EXTENDED POINT SET SCREW, DOG POINT	STEEL	M6 X 1 X 30mm (MCMaster-CARRER #92905A225)	2
	1	B/O	-09		REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	2
	1	B/O	-11		LANYARD	COATED STEEL	Ø1/16 X 14 (CARR LANE #CL-2-C)	2
	2	B/O	-13		FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMaster-CARR #3896T31)	2
	ASSY -1A							

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL LONG BRACE	
DWG NO. RBE350A94-3700-A	REV 7
MATL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:5	DATE 8/21/2012 SHEET 1 OF 5